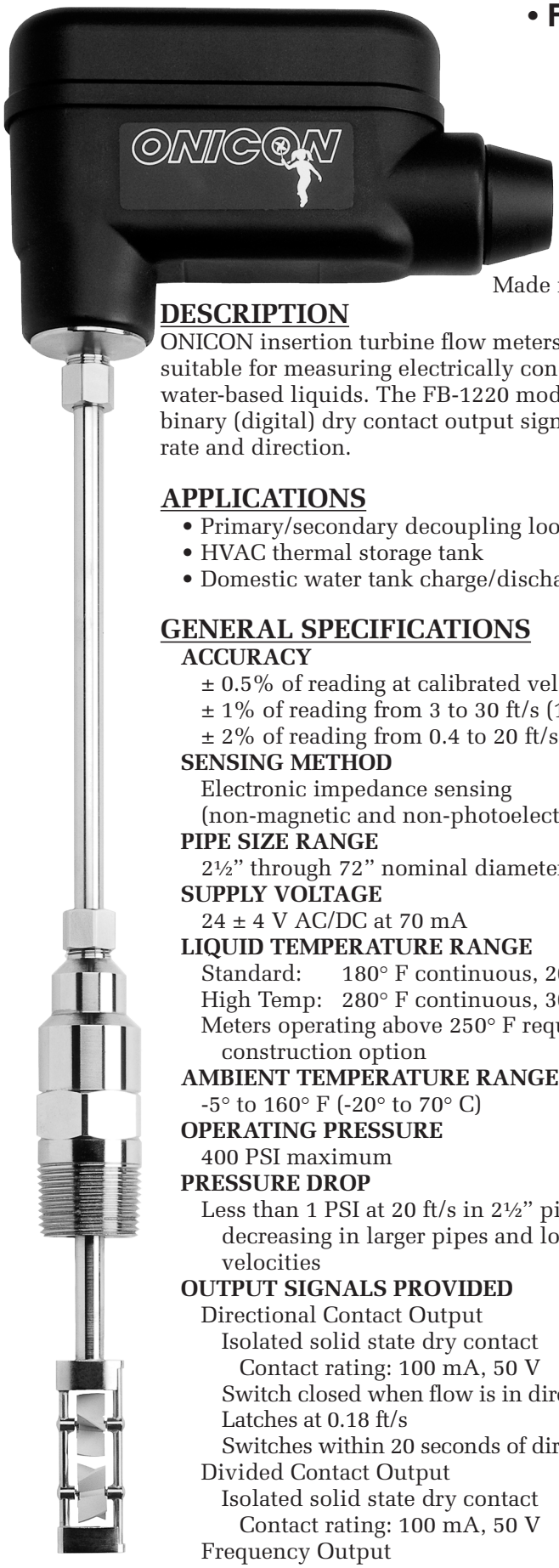
• FB-1220 DUAL TURBINE •
BI-DIRECTIONAL
INSERTION FLOW METER
DIVIDED OUTPUT

ONICON INCORPORATED



Made in the USA

DESCRIPTION

ONICON insertion turbine flow meters are suitable for measuring electrically conductive water-based liquids. The FB-1220 model provides binary (digital) dry contact output signals for flow rate and direction.

APPLICATIONS

- Primary/secondary decoupling loop (bypass)
- HVAC thermal storage tank
- Domestic water tank charge/discharge

GENERAL SPECIFICATIONS

ACCURACY
± 0.5% of reading at calibrated velocity
± 1% of reading from 3 to 30 ft/s (10:1 range)
± 2% of reading from 0.4 to 20 ft/s (50:1 range)

SENSING METHOD
Electronic impedance sensing
(non-magnetic and non-photoelectric)

PIPE SIZE RANGE
2½" through 72" nominal diameter

SUPPLY VOLTAGE
24 ± 4 V AC/DC at 70 mA

LIQUID TEMPERATURE RANGE
Standard: 180° F continuous, 200° F peak
High Temp: 280° F continuous, 300° F peak
Meters operating above 250° F require 316 SS construction option

AMBIENT TEMPERATURE RANGE
-5° to 160° F (-20° to 70° C)

OPERATING PRESSURE
400 PSI maximum

PRESSURE DROP
Less than 1 PSI at 20 ft/s in 2½" pipe, decreasing in larger pipes and lower velocities

OUTPUT SIGNALS PROVIDED
Directional Contact Output
Isolated solid state dry contact
Contact rating: 100 mA, 50 V
Switch closed when flow is in direction of arrow
Latches at 0.18 ft/s
Switches within 20 seconds of direction change
Divided Contact Output
Isolated solid state dry contact
Contact rating: 100 mA, 50 V
Frequency Output
0 – 15 V peak pulse, typically less than 300 Hz

(continued on back)

CALIBRATION

Every ONICON flow meter is wet calibrated in a flow laboratory against primary volumetric standards that are directly traceable to N.I.S.T. A certificate of calibration accompanies every meter.

FEATURES

Unmatched Price vs Performance - Custom calibrated, highly accurate instrumentation at very competitive prices.

Excellent Long-term Reliability - Patented electronic sensing is resistant to scale and particulate matter. Low mass turbines with engineered jewel bearing systems provide a mechanical system that virtually does not wear.

Industry Leading Two-year "No-fault" Warranty - Reduces start-up costs with extended coverage to include accidental installation damage (miswiring, etc.) Certain exclusions apply. See our complete warranty statement for details.

Installation Flexibility - Patented dual turbine models deliver outstanding accuracy in short pipe runs.

Simplified Hot Tap Insertion Design - Standard on every insertion flow meter. Allows for insertion and removal by hand without system shutdown.

OPERATING RANGE FOR COMMON PIPE SIZES
0.17 TO 20 ft/s
±2% accuracy begins at 0.4 ft/s

Pipe Size (Inches)	Flow Rate (GPM)
2 ½	2.5 - 230
3	4 - 460
4	8 - 800
6	15 - 1,800
8	26 - 3,100
10	42 - 4,900
12	60 - 7,050
14	72 - 8,600
16	98 - 11,400
18	120 - 14,600
20	150 - 18,100
24	230 - 26,500
30	360 - 41,900
36	510 - 60,900

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FB-1220 SPECIFICATIONS cont.

MATERIAL

Wetted metal components:
- Standard: Electroless nickel plated brass
- Optional: 316 stainless steel

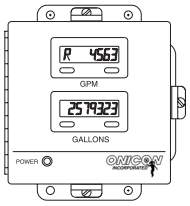
ELECTRONICS ENCLOSURE
- Standard: Weathertight aluminum enclosure
- Optional: Submersible enclosure

ELECTRICAL CONNECTIONS

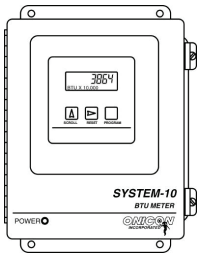
6-wire for minimum for directional switch and divided flow signal switch output

Frequency output requires additional wires.
- Standard: 10' of cable with ½" NPT conduit connection
- Optional: plenum rated cable

ALSO AVAILABLE



Display Modules



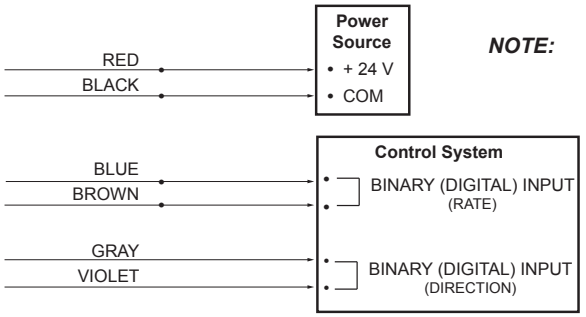
Btu Measurement Systems

FB-1220 Wiring Information

WIRE COLOR	DESCRIPTION	NOTES
RED	(+) 24 V AC/DC supply voltage, 70 mA	Connect to power supply positive
BLACK	(-) Common ground (Common with pipe ground)	Connect to power supply negative
GREEN	(+) Frequency output signal: 0-15 V peak pulse	Required when meter is connected to local display or Btu meter
BLUE	Dry contact divided output - indicates flow rate	Output can be divided by any binary number up to 4096 to meet frequency limitations of control system
BROWN		
GRAY	Dry contact directional output - indicates flow direction	Contact closed when flow is in direction of arrow on meter
VIOLET		
DIAGNOSTIC SIGNALS		
ORANGE	Bottom turbine frequency	These signals are for diagnostic purposes - connect to local display or Btu meter
WHITE	Top turbine frequency	

FB-1220 Wiring Diagram

Flow meter into control system (no display or Btu meter)



NOTE:

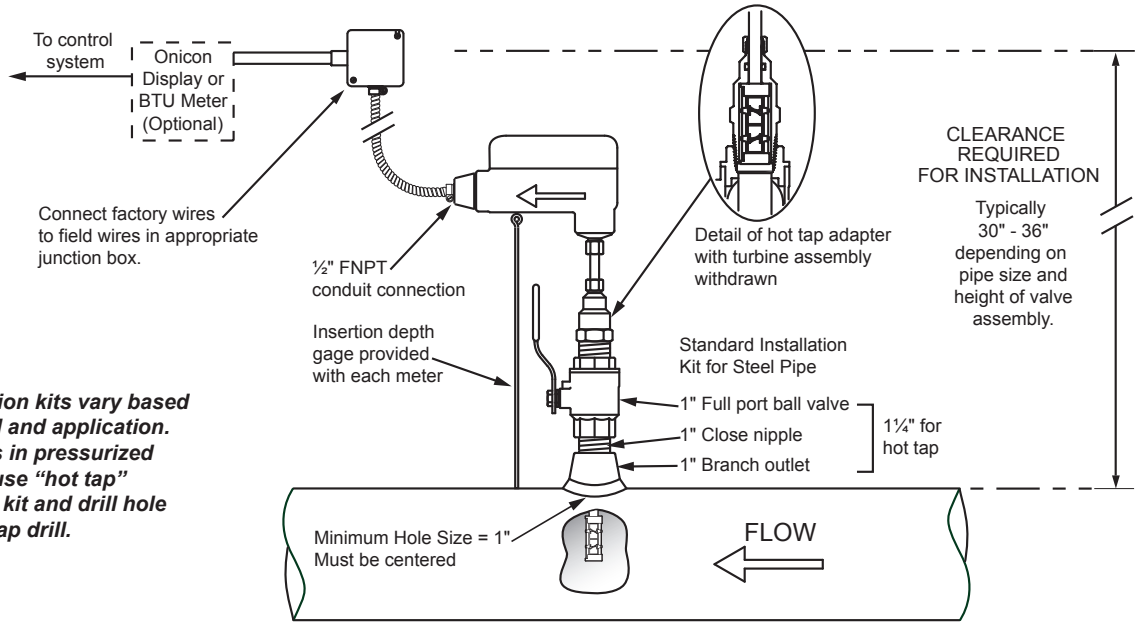
1. Black wire is common with the pipe ground (typically earth ground).

2. Frequency output required for ONICON display module or Btu meter, refer to wiring diagram for peripheral device.

Typical Meter Installation

(New construction or scheduled shutdown)

- Acceptable to install in vertical pipe
- Position meter anywhere in upper 240° for horizontal pipe



NOTE: Installation kits vary based on pipe material and application. For installations in pressurized (live) systems, use "hot tap" 1¼" installation kit and drill hole using a 1" wet tap drill.

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